

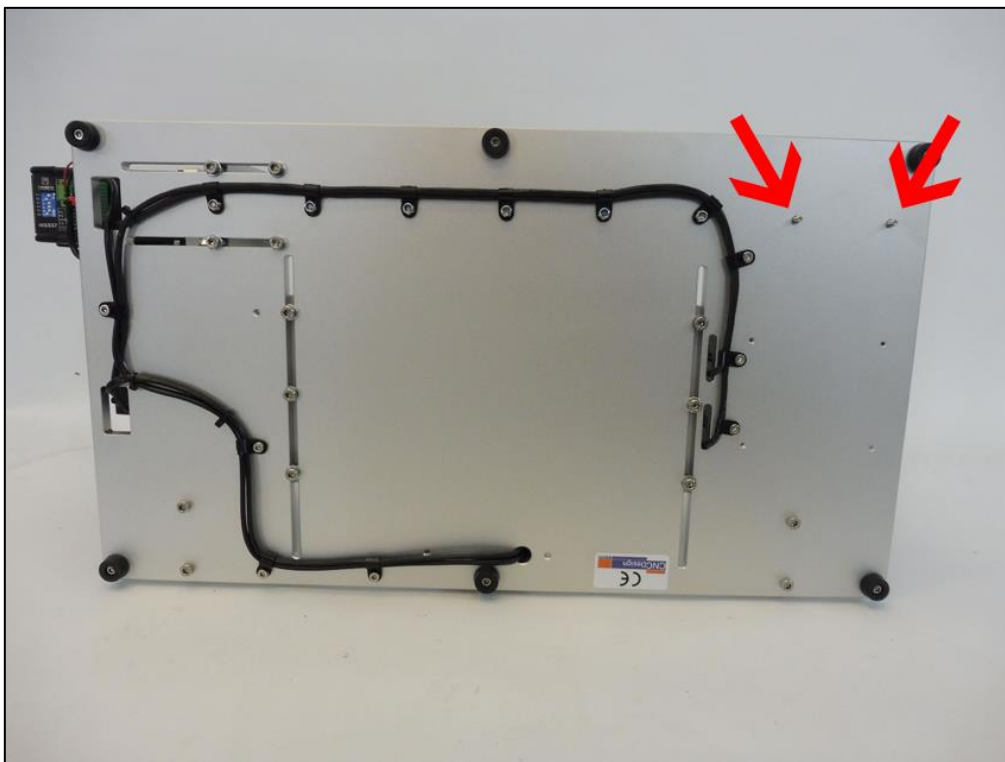
INSTALLING LIMIT/HOMING AND EMERGENCY STOP ADD-ON KIT FOR 200MM COIL WINDER

Kit Contents

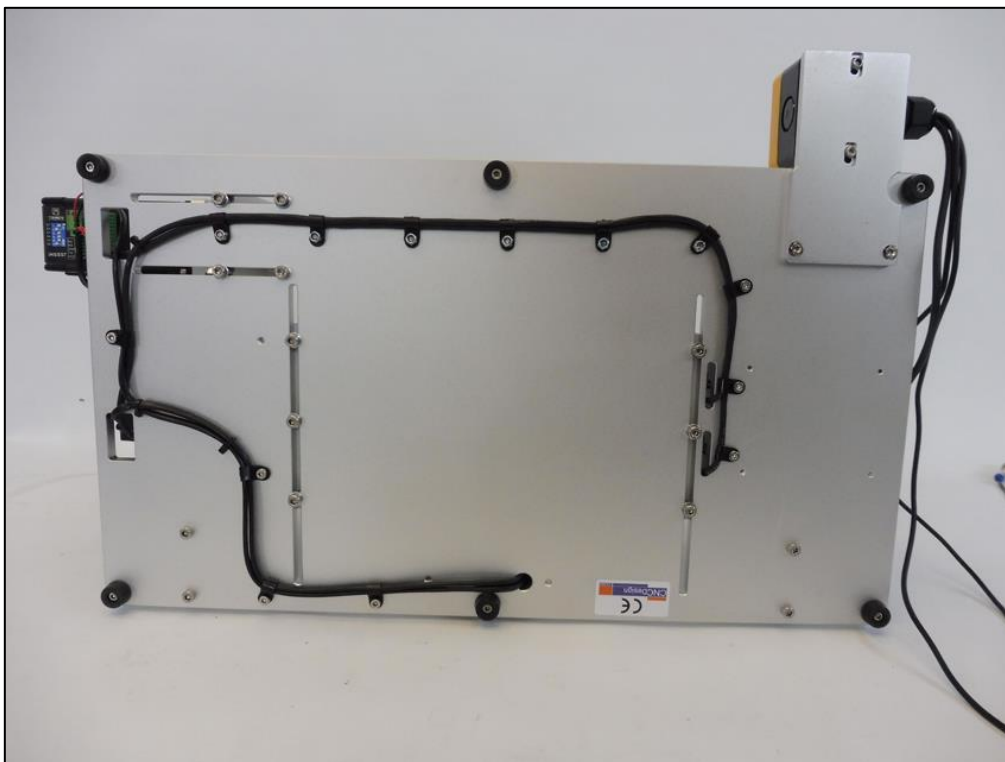


The Kit should contain the parts above.

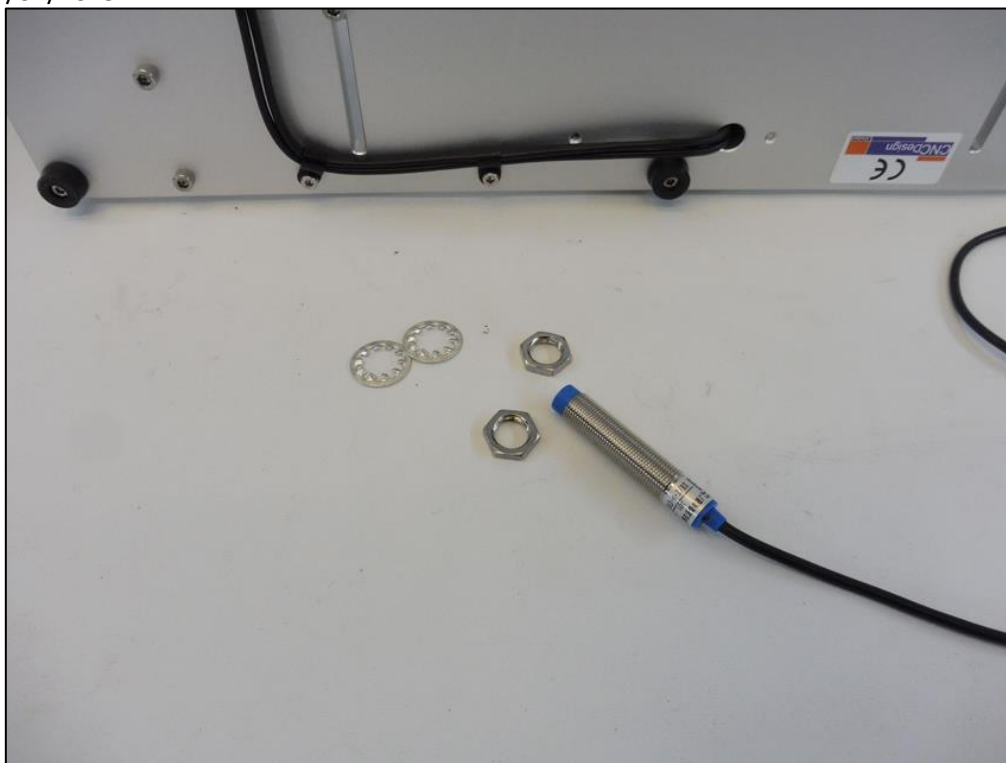
Installation



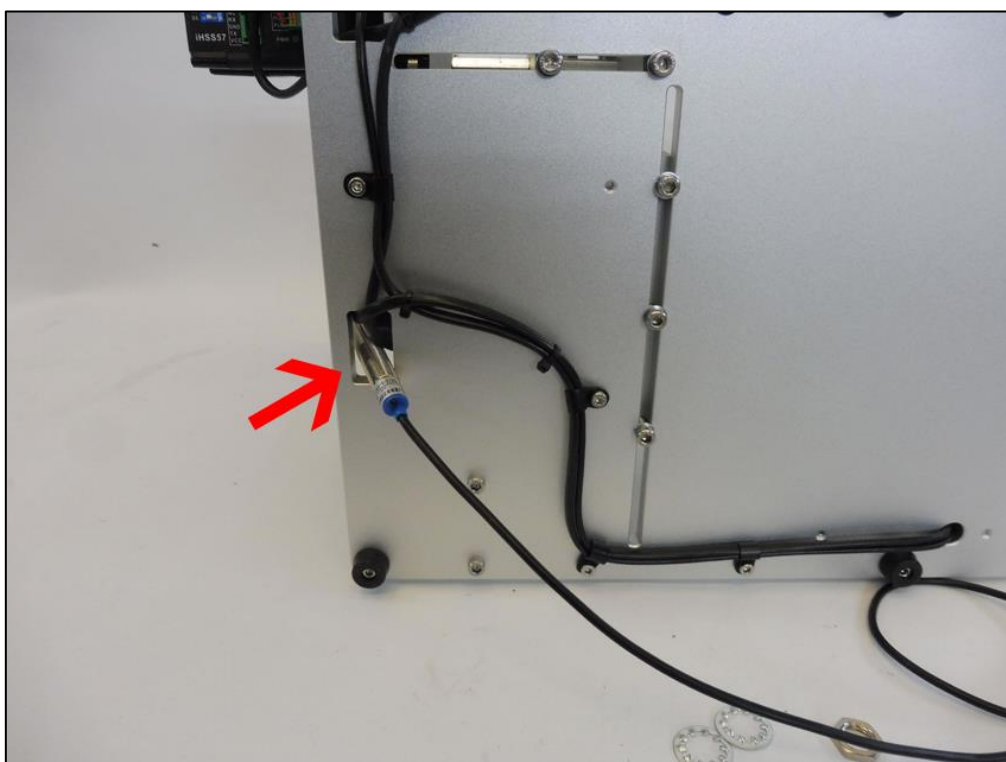
Locate the 2 M4 Threads underneath the machine.



Fix the emergency stop plate onto the base plate with the 2 x M4 extended nuts.



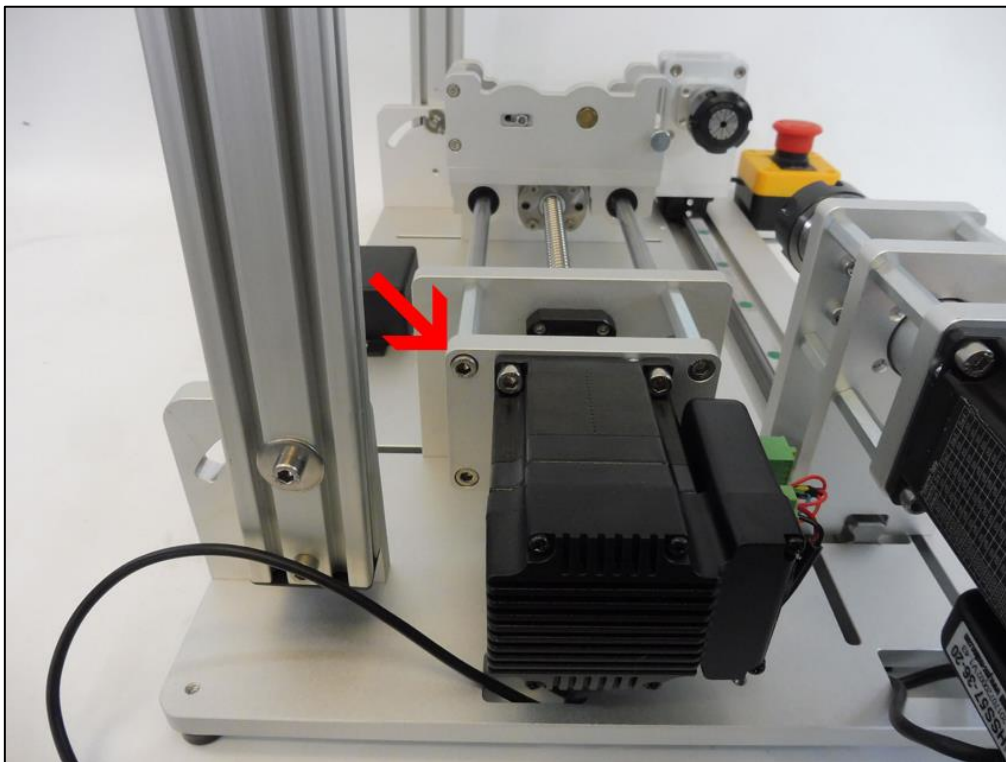
Remove the nuts and washers from both limit switches.



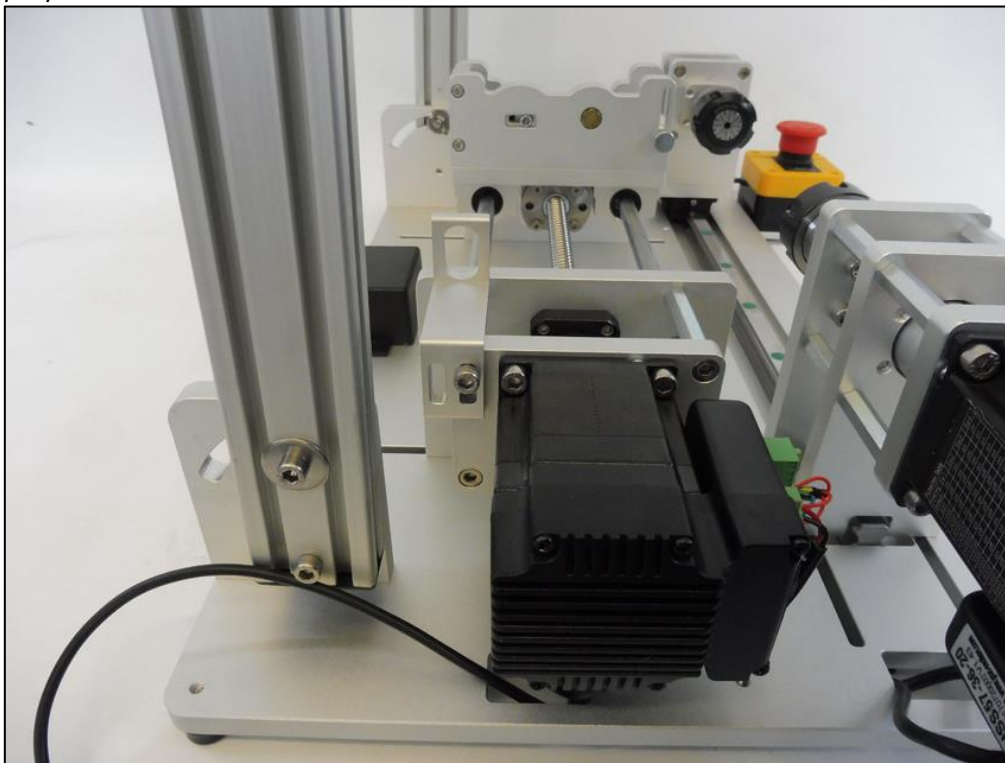
Thread the long limit switch through the feeder motor hole in the base plate.



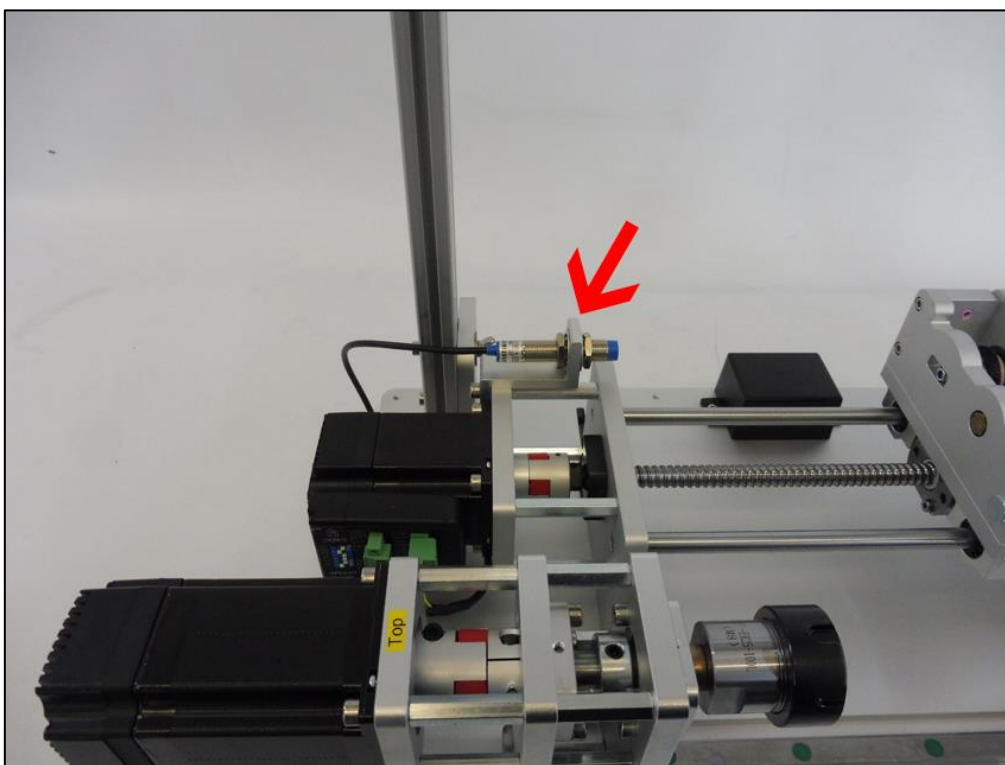
Now cable tie the limit switch wire along existing motor cables and snip the ends off when tight.



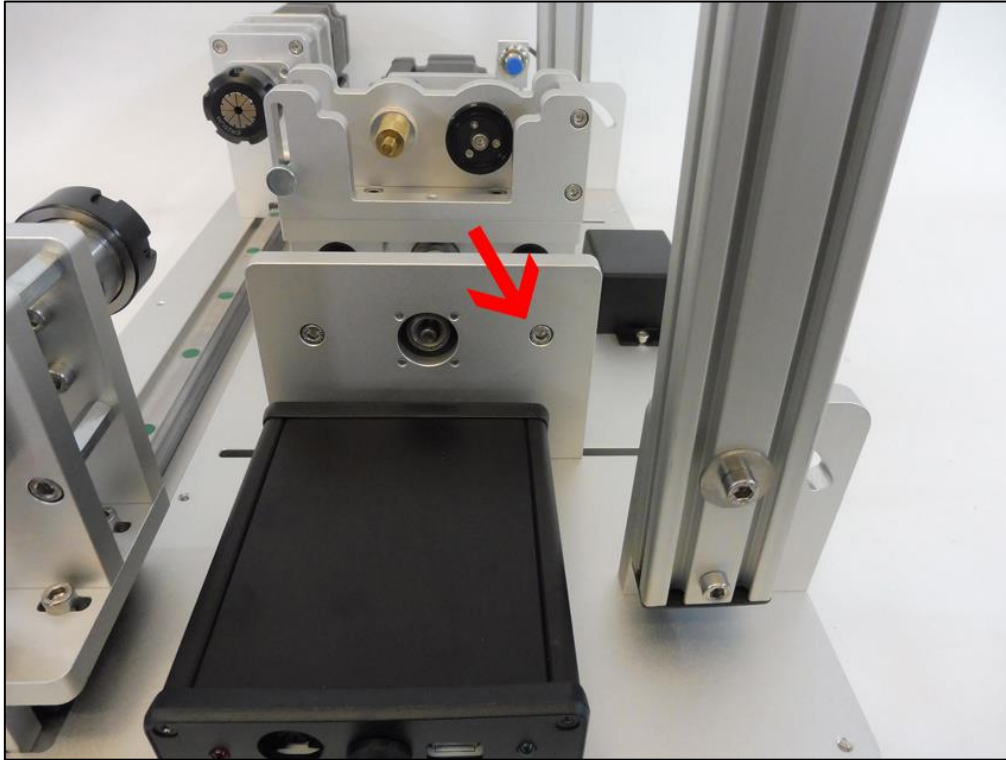
Remove this M5 x 12mm bolt from the feeder assembly.



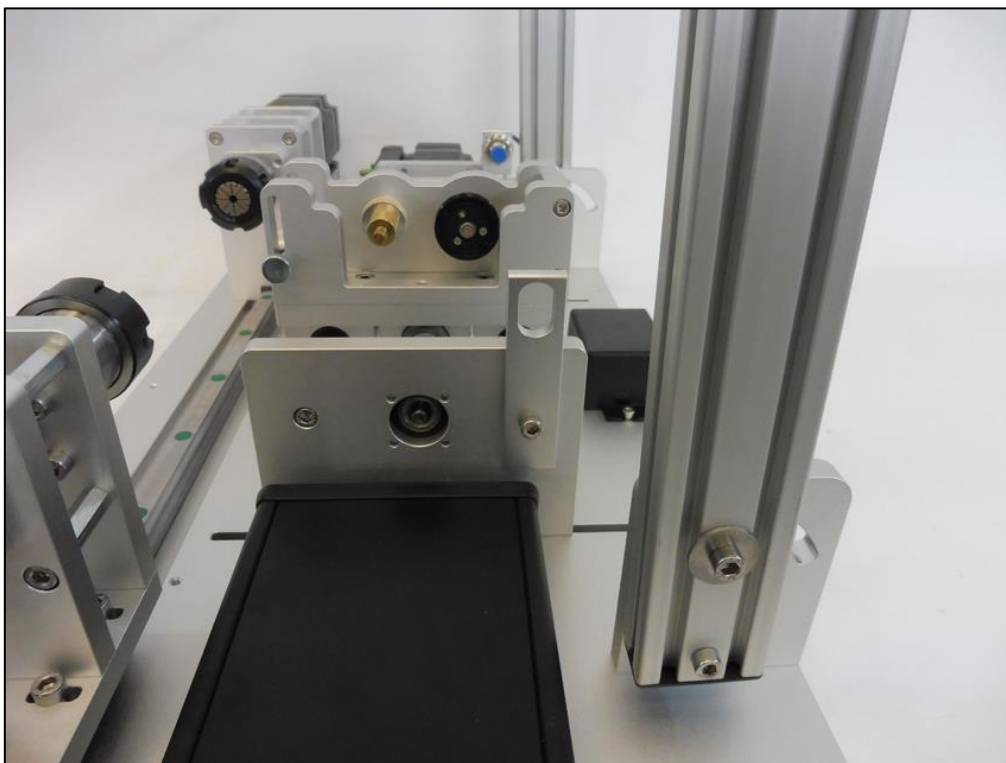
Fix the zig zag bracket here with the M5 x 25mm bolt supplied.



Attach the limit switch as shown and adjust to your needs.

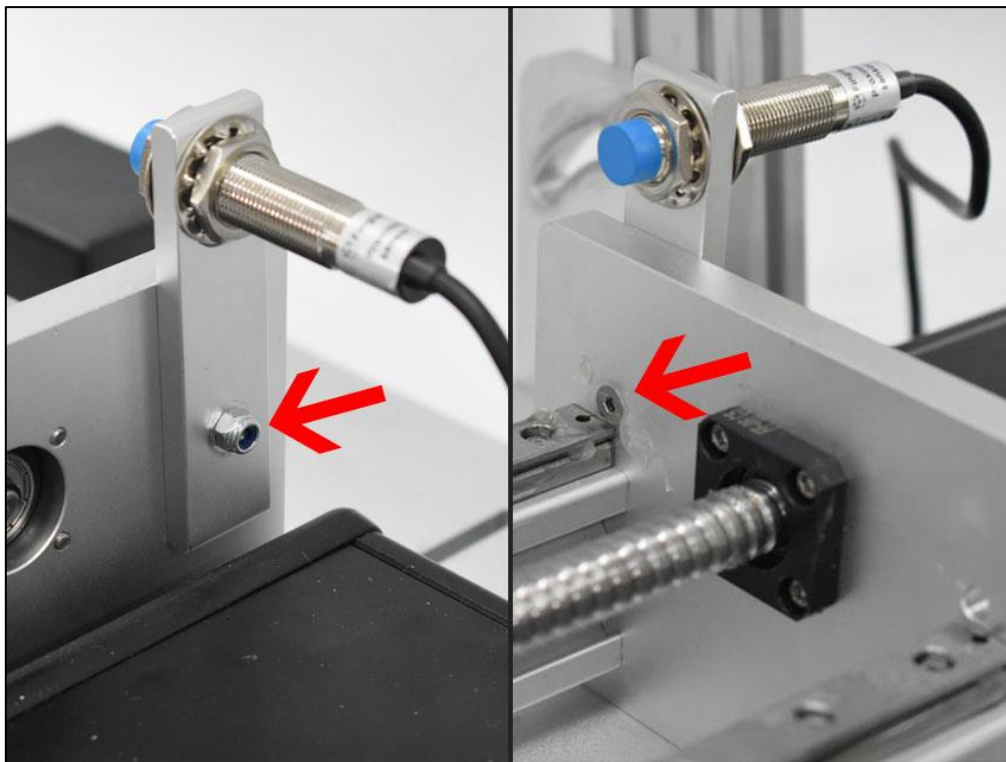


Remove this M5 x 12mm bolt from the feeder assembly.



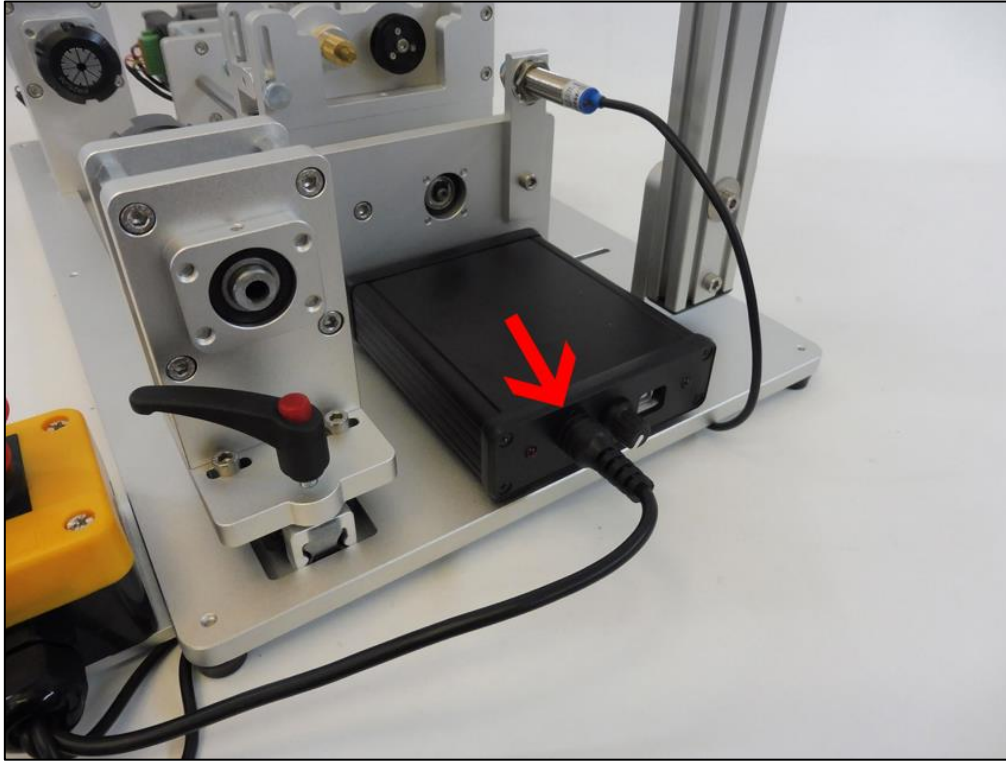
Fix the straight bracket here with the M5 x 20mm bolt supplied.

Please note if you have the C5 Ballscrew and Low Profile Rail Kit then the right limit bracket will be fitted as below.

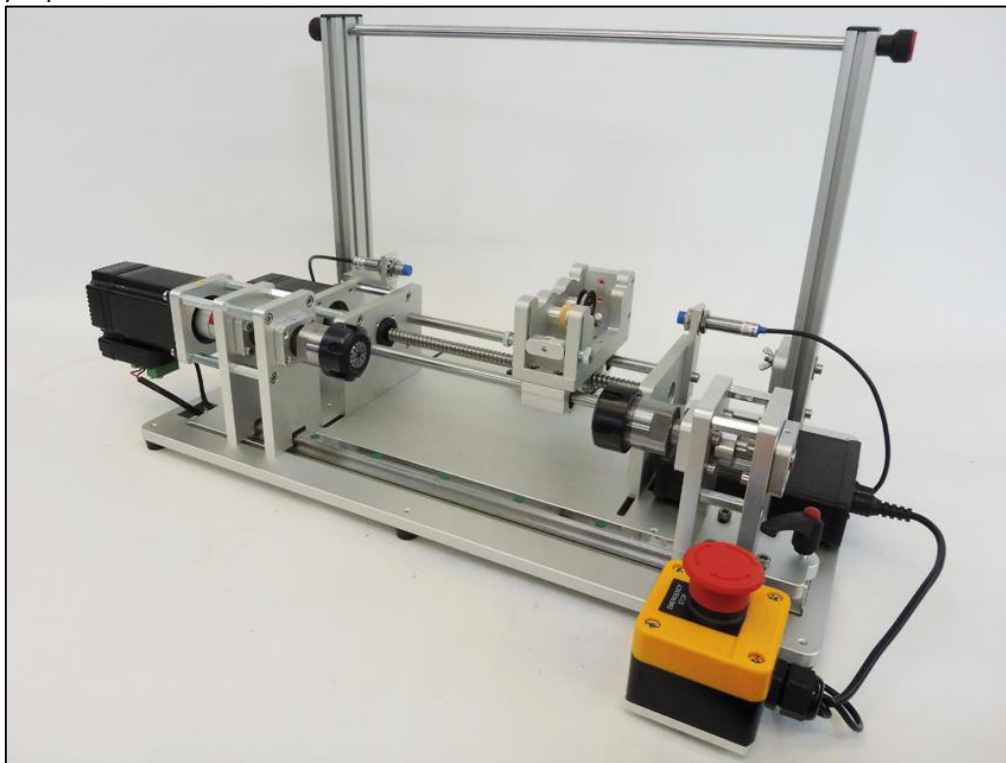


Use the nuts and bolts provided to secure the right limit switch bracket.

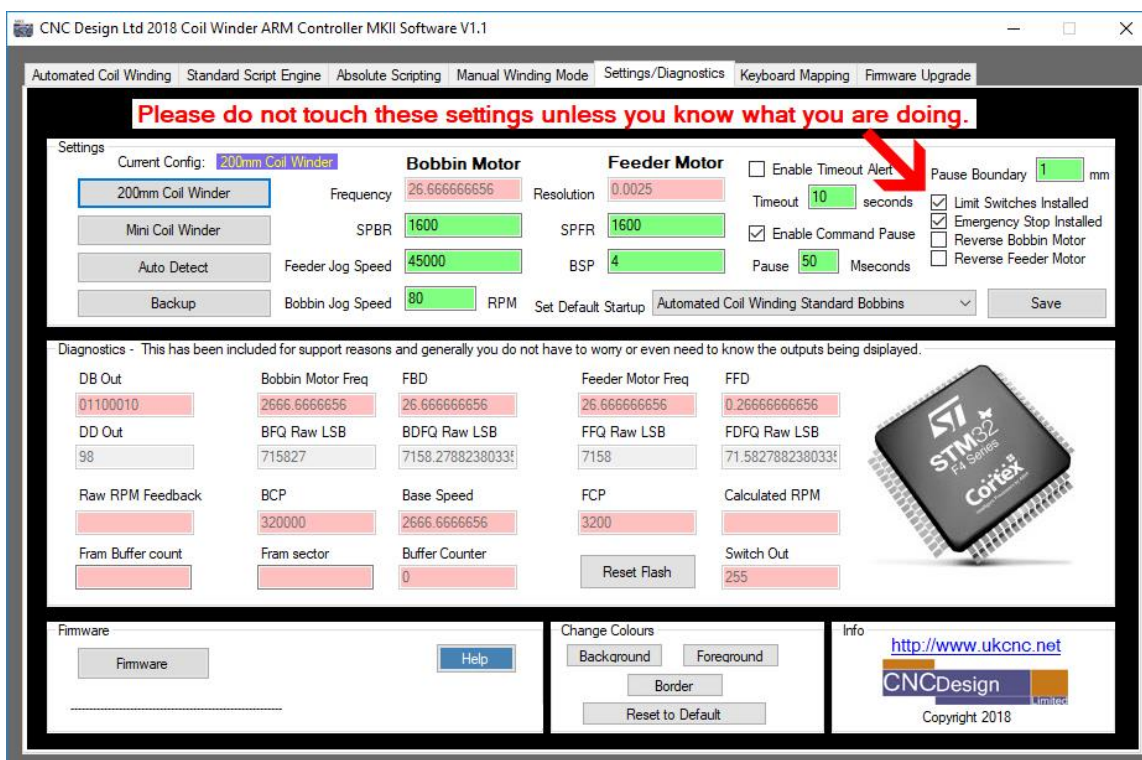
Attach the limit switch as shown and adjust to your needs.



Connect the 5 pin DIN plug into the controller box as shown.



Your limit/homing and emergency stop add-on kit is now installed and ready for use.



In the Coil Winder software ensure the limit switches installed and emergency stop installed boxes are checked, then click save.