



CNC D-500 Vac Boot Instructions V1.0



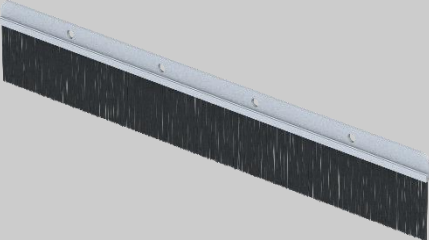
<http://www.ukcnc.net>

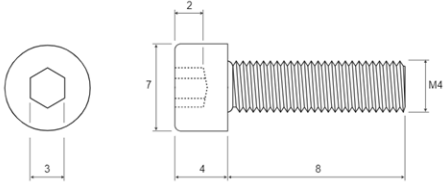
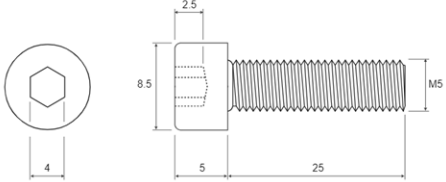
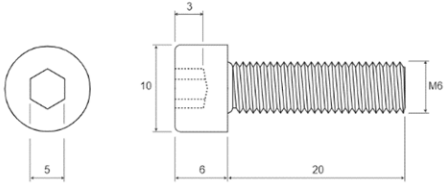


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Checklist

<http://www.ukcnc.net>

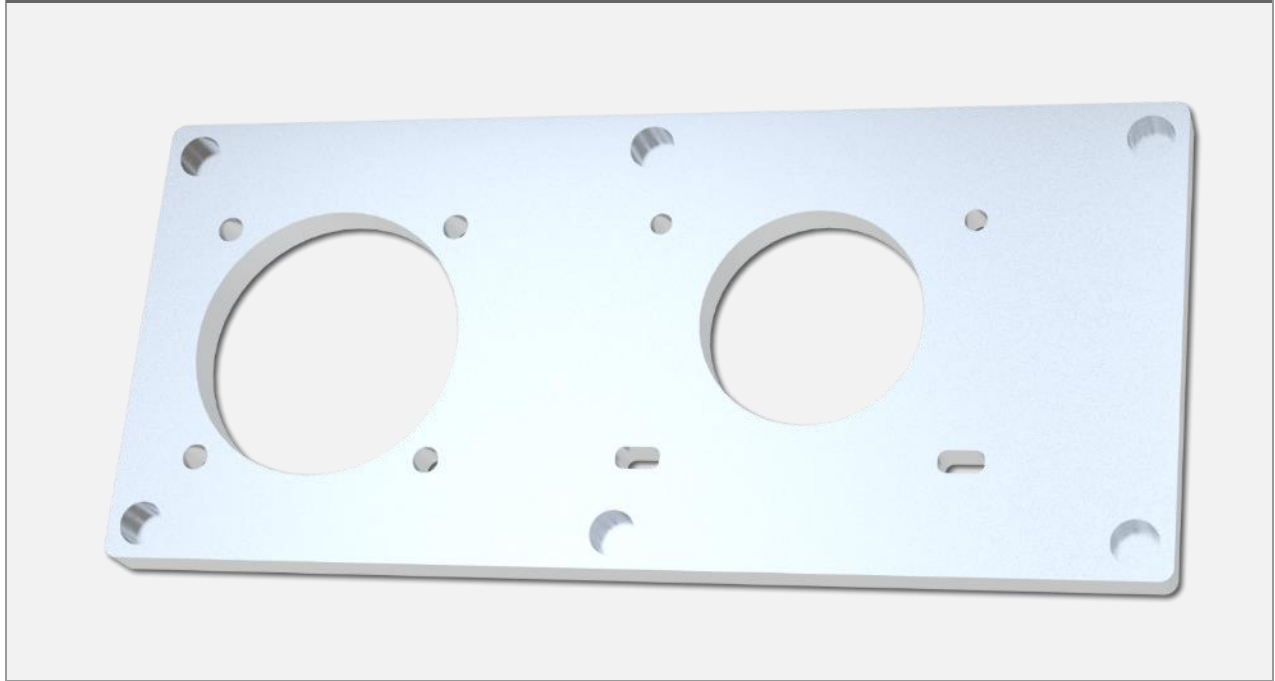
Name	Dimensions	Quantity	Packing Check	Customer Check
Hose Adaptor		1	<input type="checkbox"/>	<input type="checkbox"/>
Small Brush		2	<input type="checkbox"/>	<input type="checkbox"/>
Large Brush		2	<input type="checkbox"/>	<input type="checkbox"/>

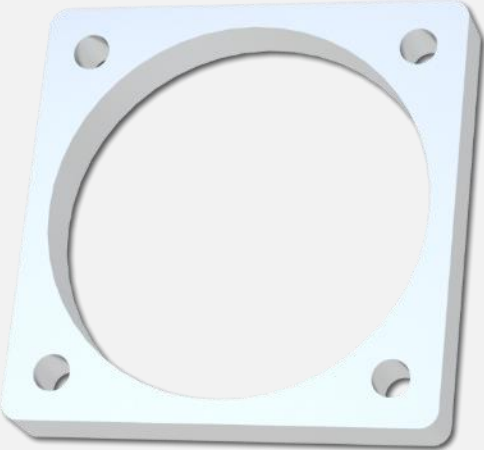
Name	Dimensions	Quantity	Packing Check	Customer Check
M4 x 8mm		24	<input type="checkbox"/>	<input type="checkbox"/>
M5 x 25mm		4	<input type="checkbox"/>	<input type="checkbox"/>
M6 x 20mm		4	<input type="checkbox"/>	<input type="checkbox"/>
32mm Hose Clip		5	<input type="checkbox"/>	<input type="checkbox"/>
40mm Hose Clip		5	<input type="checkbox"/>	<input type="checkbox"/>

DC-Plate 22	Quantity	1	Packing Check	<input type="checkbox"/>	Customer Check	<input type="checkbox"/>
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DC-Plate 23	Quantity	1	Packing Check	<input type="checkbox"/>	Customer Check	<input type="checkbox"/>
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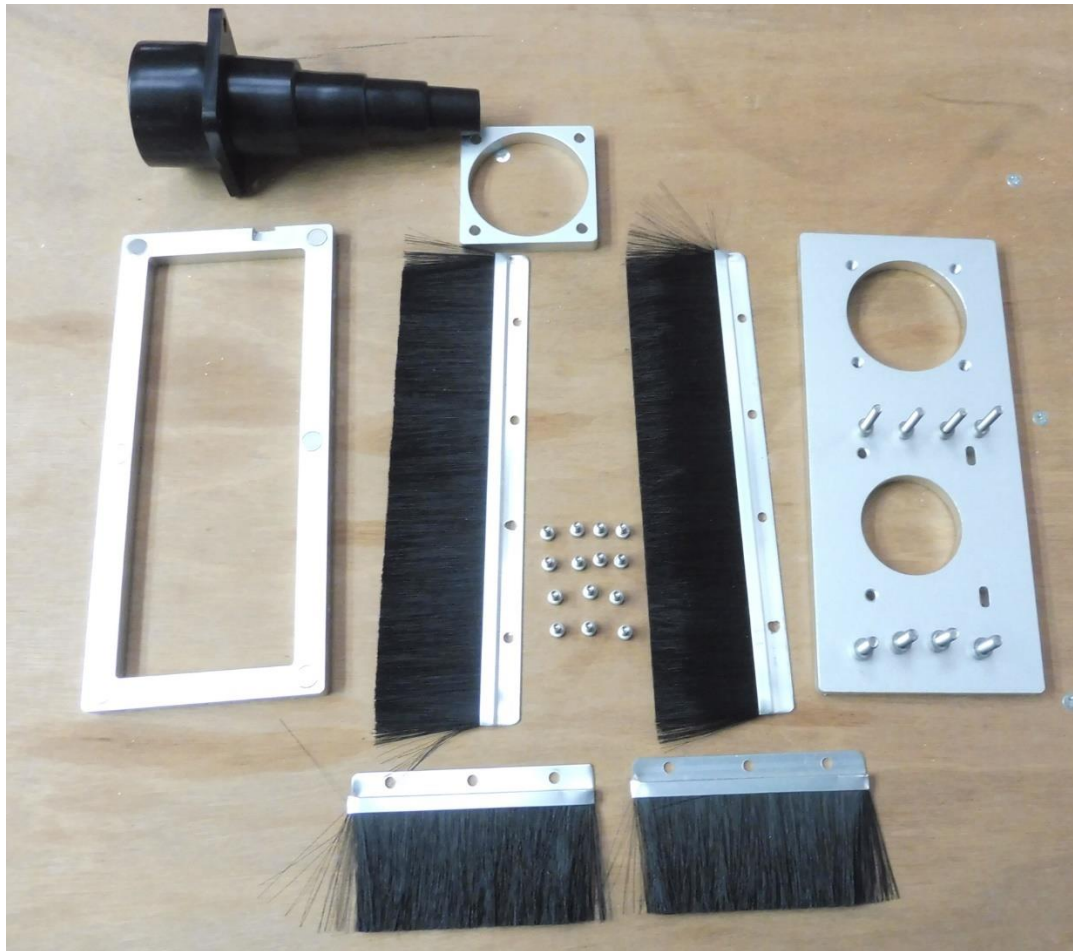
DC-Plate 37	Quantity	1	Packing Check	<input type="checkbox"/>	Customer Check	<input type="checkbox"/>
						

CNCDesign

Limited

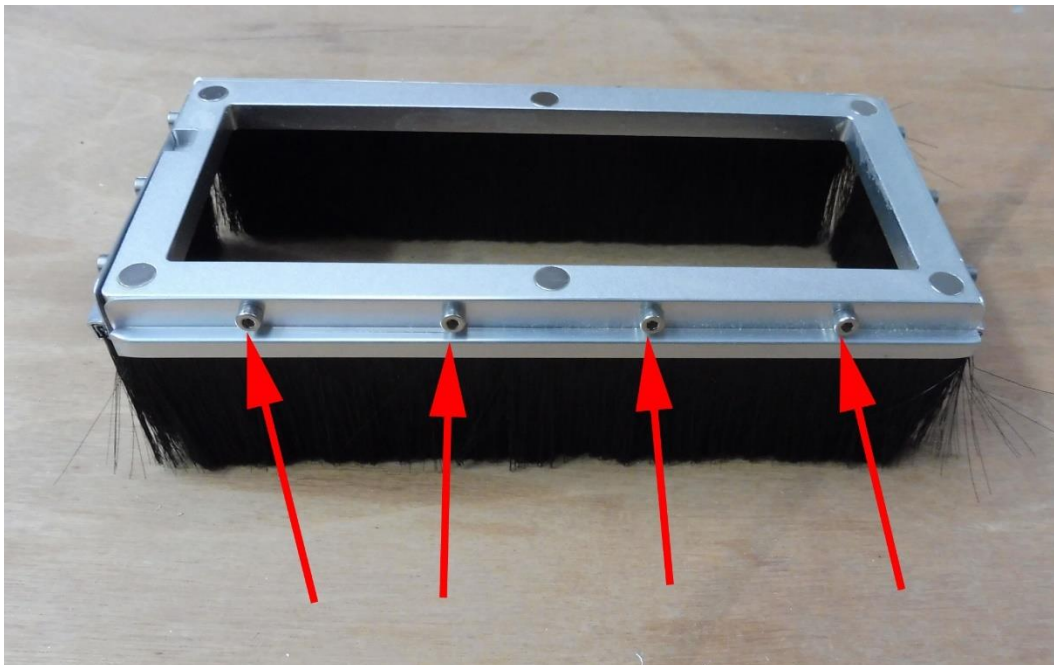
Build Instructions

<http://www.ukcnc.net>

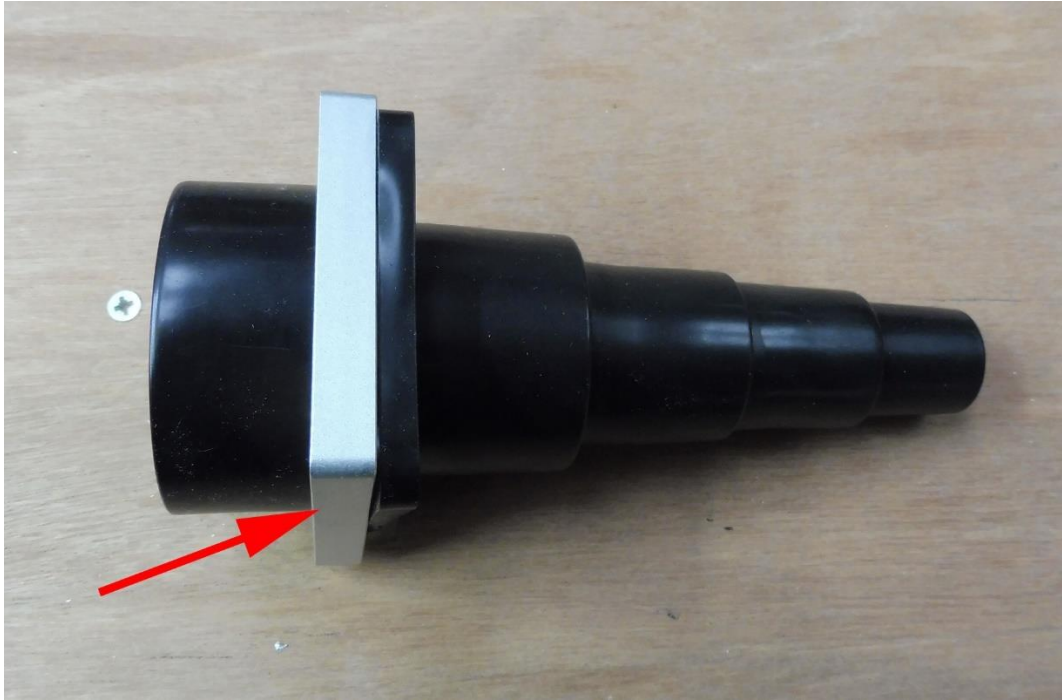




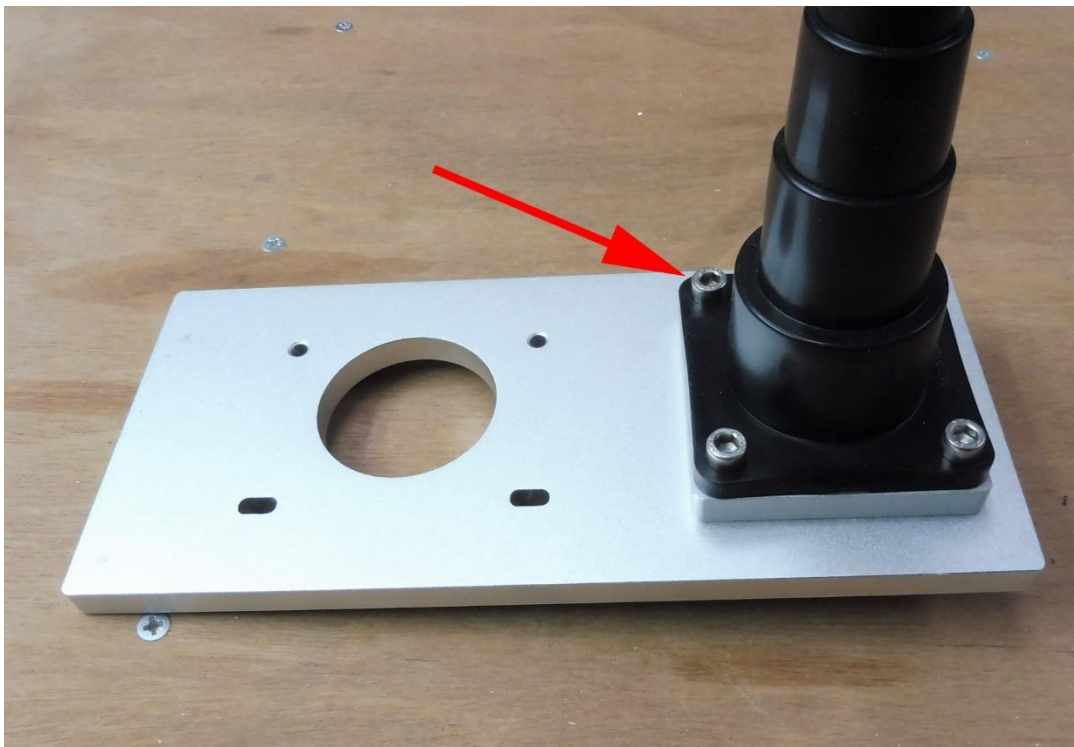
Bolt in the two small side brushes with M4 x 8mm screws.
Make sure magnets are facing upwards.



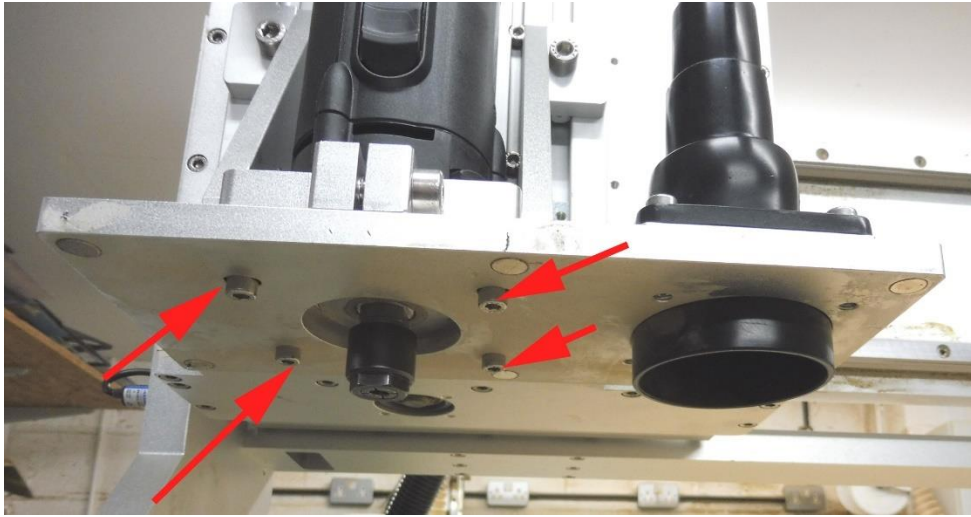
Bolt in the two side brushes with M4 x 8mm screws.



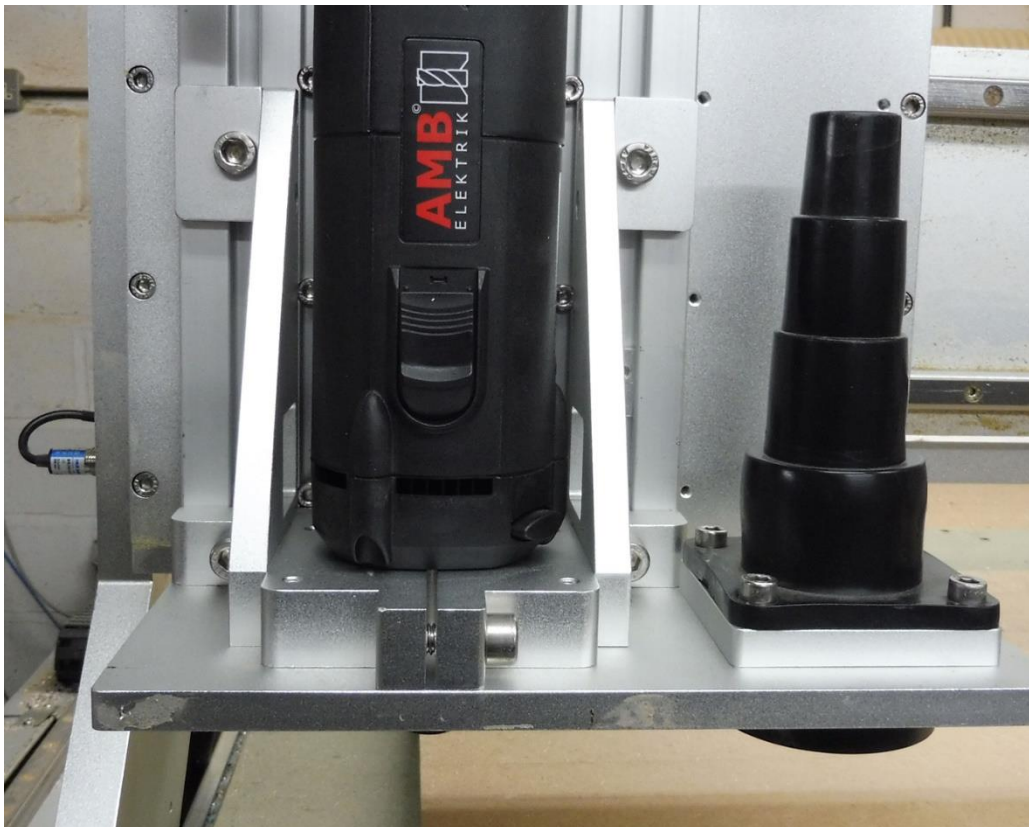
Slide the flange adapter over the rubber adapter.

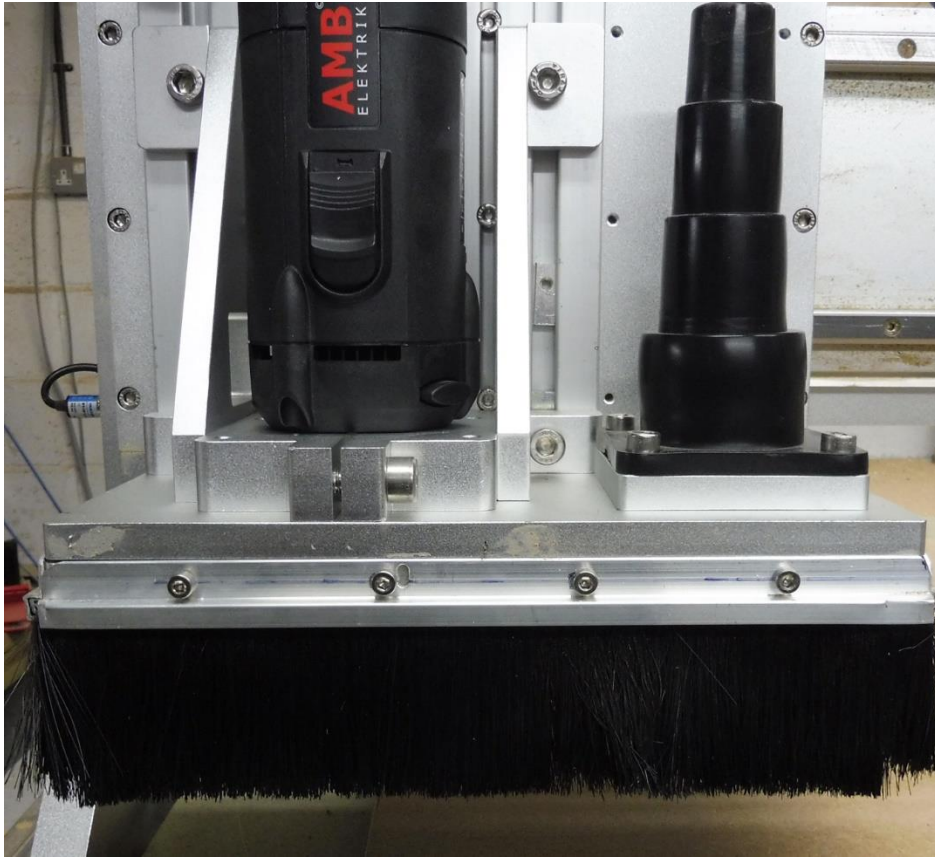


Insert the M6 x 20mm screws to fasten the rubber adapter to the plate. Make sure the magnets in the plate are facing down.

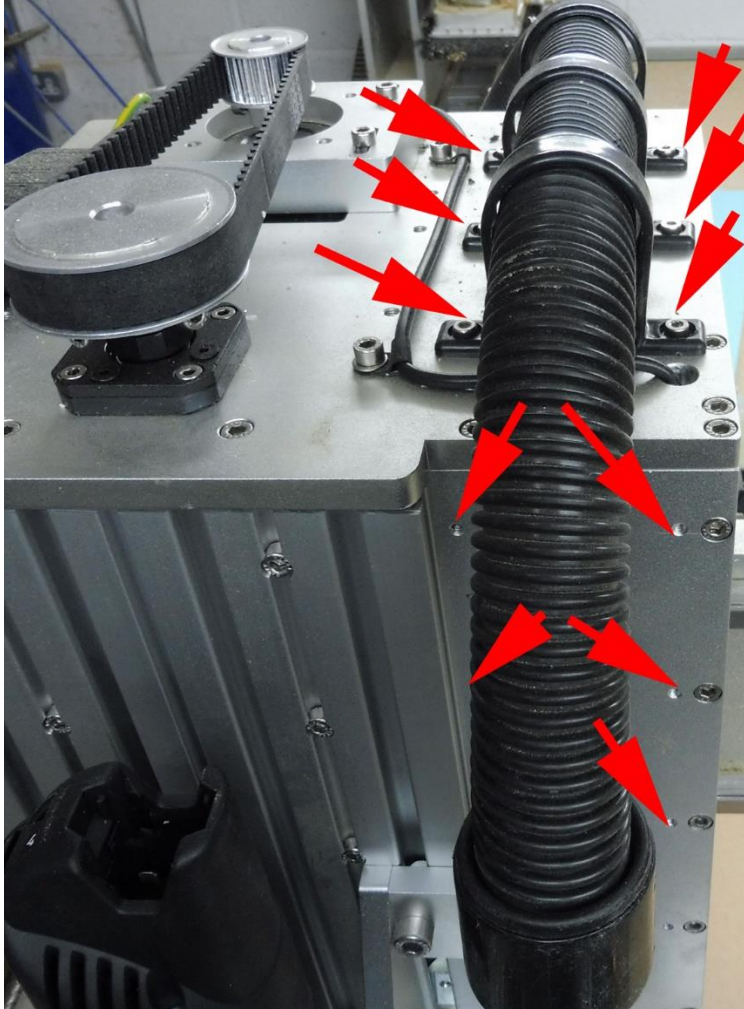


Make sure the spindle is tightened off in the spindle holder before attaching the assembly.
Align the holes of the brush plate with spindle holder and tighten off the M5 x 25mm screws.





The brush assembly can now be attached by lining up the magnets on each plate.



We supply two different sized clips with the Vac Boot kit, which are 32mm and 40mm to suit the size of your vacuum you are using.

There are a number of M4 threaded holes on the Z-Axis plate so you can bolt down the hose and keep it secure.

In our example we were using a Henry hoover and did not need to clamp onto the front of the plate and just over the top instead.