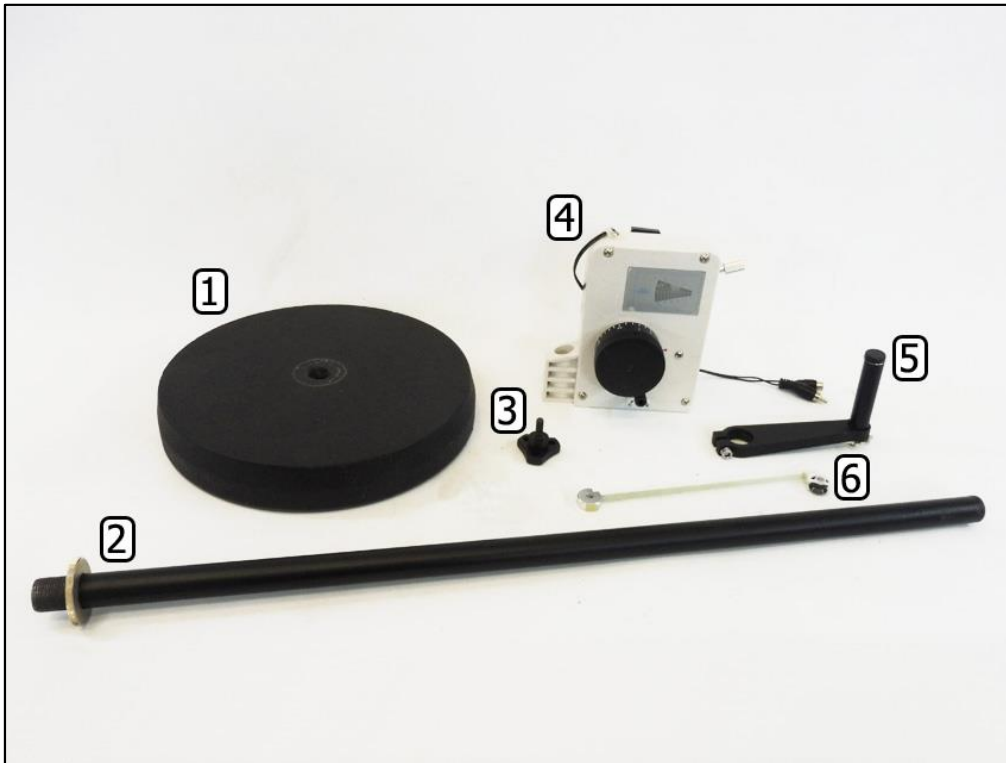


COIL WINDER TENSIONER MANUAL

Kit



Your Kit Should Contain:

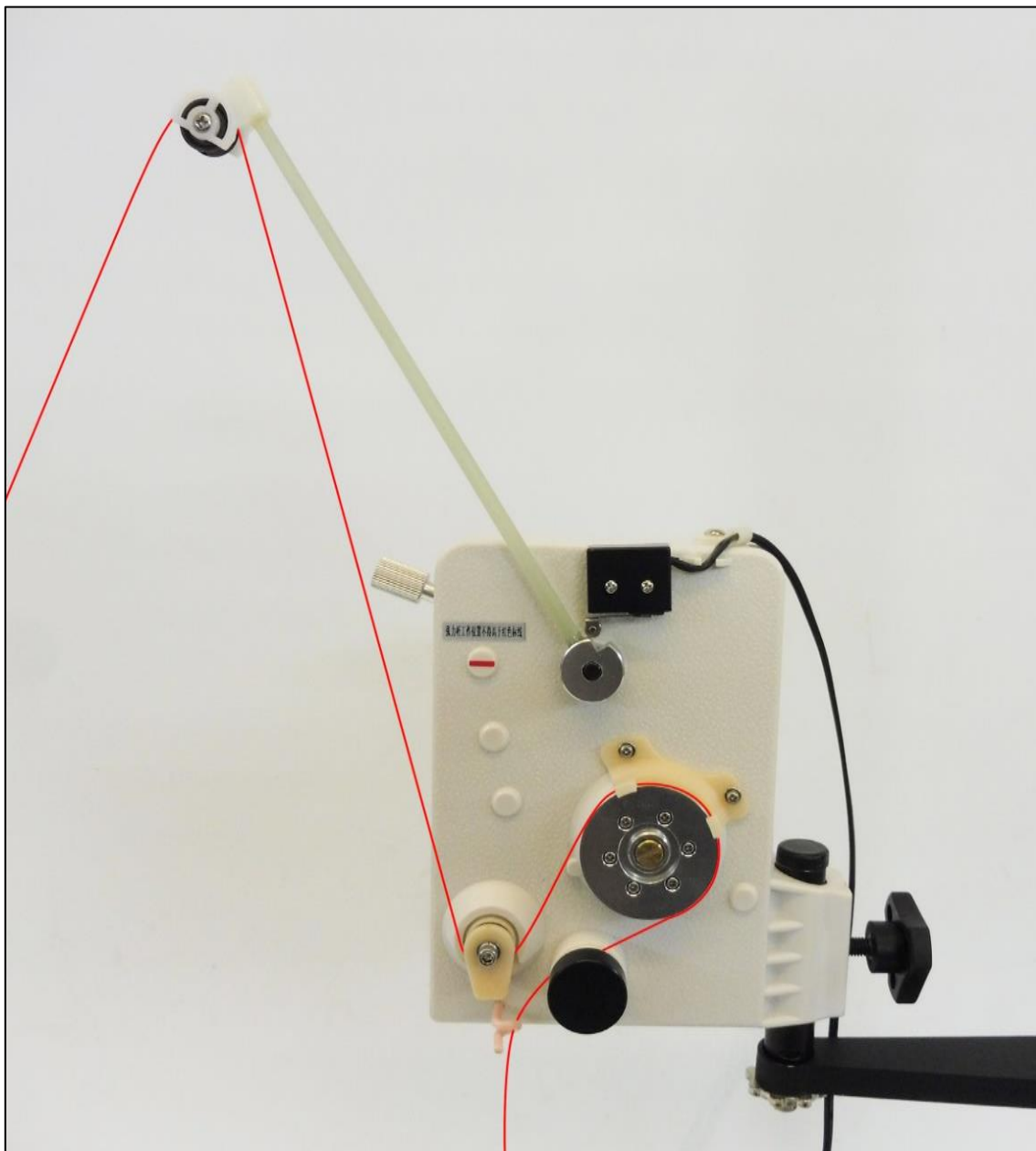
1	Stand Base	4	Tensioner
2	Stand Pole	5	Tensioner Bracket
3	Thumb Screw	6	Tensioner Arm



Screw the Stand Pole to the Stand Base and tighten the Tensioner Bracket with an M5 Allen key to your desired height.



Attach the Tensioner to the Tensioner Bracket with the Thumbscrew, now fit the Tensioner Arm and tighten the grub screw with an M2.5 Allen key.



Place your spool under the Tensioner and thread the wire through as shown above.

Set the big black dial to the tension required.

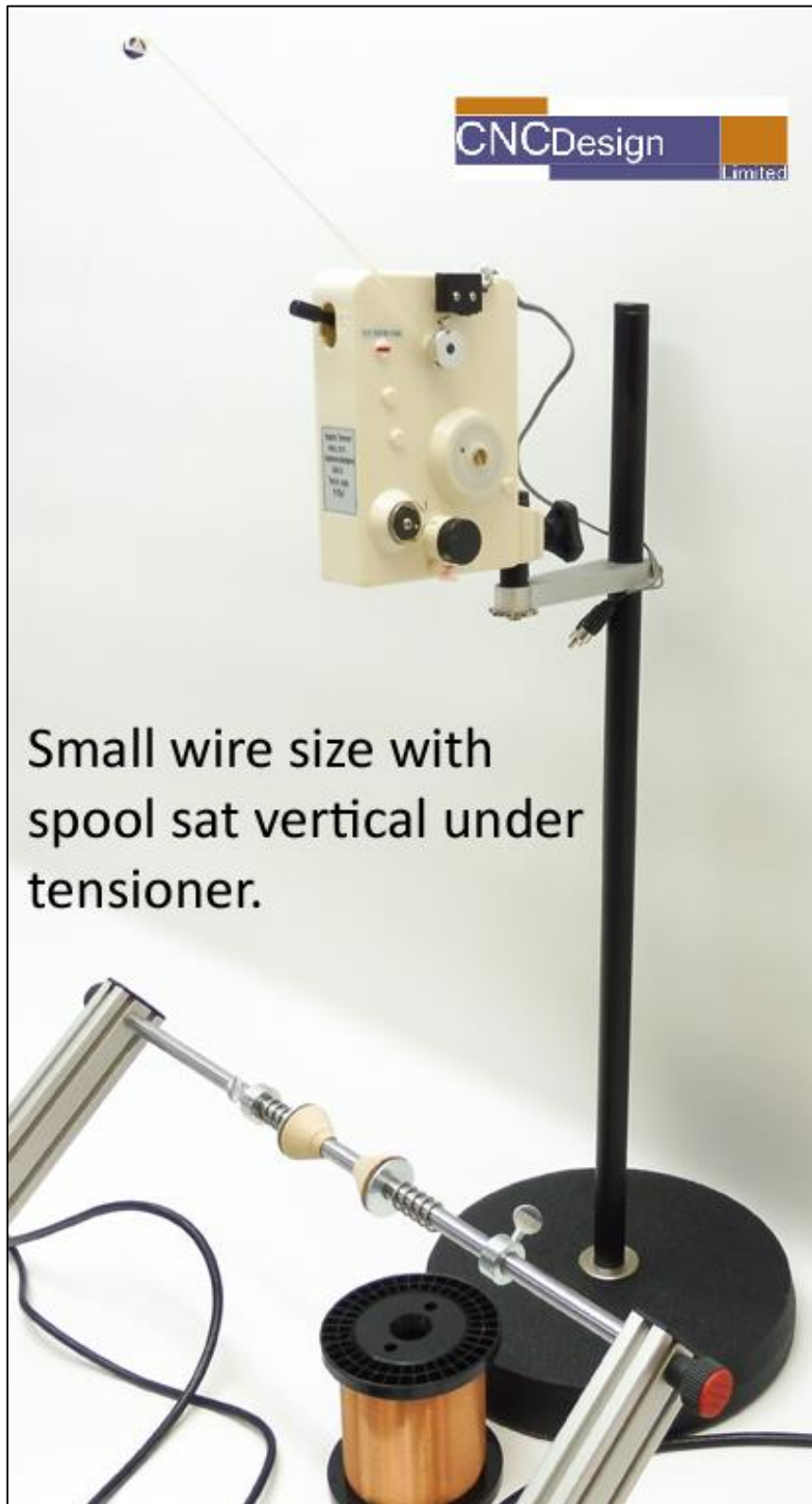
When Operating ensure the Tensioner arm stays below the red line, adjusting the front knob clockwise or counter-clockwise to suit.

For more details refer to the MTC Series Product Manual.



Larger wire size with
spool mounted on top bar
to feed into tensioner.

With thicker wire you may wish to mount your wire spool onto the top bar of the machine using our add-on cone kit.



For smaller wire that is more prone to breaking, you can set the spool on its side and place below the tensioner head as shown in picture below.

Note

There is a micro switch attached to the tensioner that can be used to detect whether the wire has snapped. This can be connected to your own circuit if you require.